

JIS B2404 Sizes

JIS	ID		CSD		ID		CSD	JIS	ID		CSD		ID		CS D
Size	in	±	in	±	mm	±	mm	Size	in	±	in	±	mm	±	mm
V-325	12.657	.039	.236	.006	321.5	1.00	6.0	V-690	26.890	.063	.394	.012	683.0	1.60	10.0
V-380	14.803	.039	.236	.006	376.0	1.00	6.0	V-740	28.839	.079	.394	.012	732.5	2.00	10.0
V-430	16.752	.047	.236	.006	425.5	1.20	6.0	V-790	30.787	.079	.394	.012	782.0	2.00	10.0
V-480	18.701	.047	.394	.012	475.0	1.20	10.0	V-845	32.933	.079	.394	.012	836.5	2.00	10.0
V-530	20.650	.063	.394	.012	524.5	1.60	10.0	V-950	37.028	.098	.394	.012	940.5	2.50	10.0
V-585	22.795	.063	.394	.012	579.0	1.60	10.0	V-1055	41.102	.118	.394	.012	1044.0	3.00	10.0
V-640	24.941	.063	.394	.012	633.5	1.60	10.0								

Fraction, Decimal, and Millimeter conversion

Millimeters (mm) divide by 25.4 = Inches (in) Inches (in) times 25.4 = Millimeters (mm)			1 Millimeter (mm) = .03937 Inches (in) .001 Inch (in) = .0254 Millimeter (mm)		
Fraction	Decimal (in)	mm	Fraction	Decimal (in)	mm
1/64	.0156	0.3968	33/64	.5156	13.0967
1/32	.0312	0.7937	17/32	.5312	13.4963
3/64	.0468	1.1906	35/64	.5468	13.8904
1/16	.0625	1.5874	9/16	.5625	14.2873
5/64	.0781	1.9843	37/64	.5781	14.6841
3/32	.0937	2.3812	19/32	.5937	15.0811
7/64	.1093	2.7780	39/64	.6093	15.4779
1/8	.1250	3.1749	5/8	.6250	15.8748
9/64	.1406	3.5718	41/64	.6406	16.2716
5/32	.1562	3.9687	21/32	.6562	16.6685
11/64	.1718	4.3655	43/64	.6718	17.0654
3/16	.1875	4.7624	11/16	.6875	17.4623
13/64	.2031	5.1593	45/64	.7031	17.8591
7/32	.2187	5.5562	23/32	.7187	18.2560
15/64	.2343	5.9530	47/64	.7343	18.6528
1/4	.2500	6.3499	3/4	.7500	19.0498
17/64	.2656	6.7467	49/64	.7656	19.4466
9/32	.2812	7.1436	25/32	.7812	19.8435
19/64	.2968	7.5405	51/64	.7968	20.2403
5/16	.3125	7.9374	13/16	.8125	20.6373
21/64	.3281	8.3342	53/64	.8281	21.0341
11/32	.3437	8.7311	27/32	.8437	21.4310
23/64	.3593	9.1280	55/64	.8593	21.8278
3/8	.3750	9.5249	7/8	.8750	22.2247
25/64	.3906	9.9217	57/64	.8906	22.6215
13/32	.4062	10.3186	29/32	.9062	23.0185
27/64	.4218	10.7154	59/64	.9218	23.4153
7/16	.4375	11.1124	15/16	.9375	23.8122
29/64	.4531	11.5092	61/64	.9531	24.2090
15/32	.4687	11.9061	31/32	.9687	24.6060
31/64	.4843	12.3029	63/64	.9843	25.0028
1/2	.5000	12.6998	1	1.000	25.3997